



54-40 or Fight

Web-only Bonus Pattern
www.mccallsquilting.com

APPROXIMATE QUILT SIZE

48" x 64"

NUMBER OF BLOCKS AND FINISHED SIZE

8 54-40 or Fight Blocks - 12" x 12"

FABRIC REQUIREMENTS

Red ... 1 1/3 yards
Red stripe ... 1/3 yard (first border)
Blue ... 1 3/4 yards (squares & third border)
Cream ... 2 1/8 yards (background & second border)
Backing ... 3 1/2 yards
Batting ... Twin Size

CUTTING INSTRUCTIONS

Red

... 32/32 reverse half-rectangles (Template B)
... 16 squares 2 1/2" x 2 1/2"

Red Stripes

... 2 strips 1 1/2" x 39"
... 2 strips 1 1/2" x 54", pieced from 3 WOF strips

Blue

... 64 squares 2 1/2" x 2 1/2"
... *2 strips 4 1/2" x 50", cut on lengthwise grain
... *2 strips 4 1/2" x 62", cut on lengthwise grain
*Cut first

Cream

... 32 triangles (Template A)
... 80 squares 2 1/2" x 2 1/2"
... 2 strips 2" x 42"
... 2 strips 1 1/2" x 56", pieced from 3 WOF strips
... 3 squares 19 1/4" x 19 1/4", cut diagonally twice to make quarter-square "setting triangles" - yield: 12 triangles (2 left over)
... 2 squares 10 1/4" x 10 1/4", cut once diagonally to make half-square triangles - yield: 4 triangles.



Make 8

Make 32

Diagram I

PIECING THE BLOCKS

1. Referring to **Diagram I**, sew red/cream and blue/cream 2 1/2" x 2 1/2" squares together.

2. Align clipped end of half-rectangle with 'straight grain' edge of triangle, right sides together. Referring to **Diagram II**, sew red half-rectangles and cream triangle together.



Diagram II

Make 32



3. Referring to **Diagram III**, assemble blocks.

QUILT TOP ASSEMBLY

4. **Note:** The setting triangles on all edges and corners are cut oversized to allow trimming quilt edges even after assembly.

Referring to **Assembly Diagram**, arrange and sew 4 diagonal rows using blocks, cream 19 1/4" quarter-square triangles, and cream 10 1/4" half-square triangles. Trim quilt edges even.

5. Sew red stripe 1 1/2" x 54" to sides of quilt top; trim even with top and bottom. Sew remaining red stripe strips to top / bottom; trim even with sides. Stitch cream 2" x 56" strips to sides; trim even with top /bottom. Stitch remaining cream strips to top / bottom; trim even with sides. Stitch blue print 2" x 62" strips to sides; trim even with top /bottom. Stitch remaining blue print strips to top / bottom; trim even with sides.

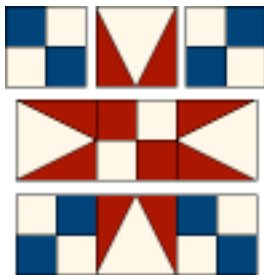
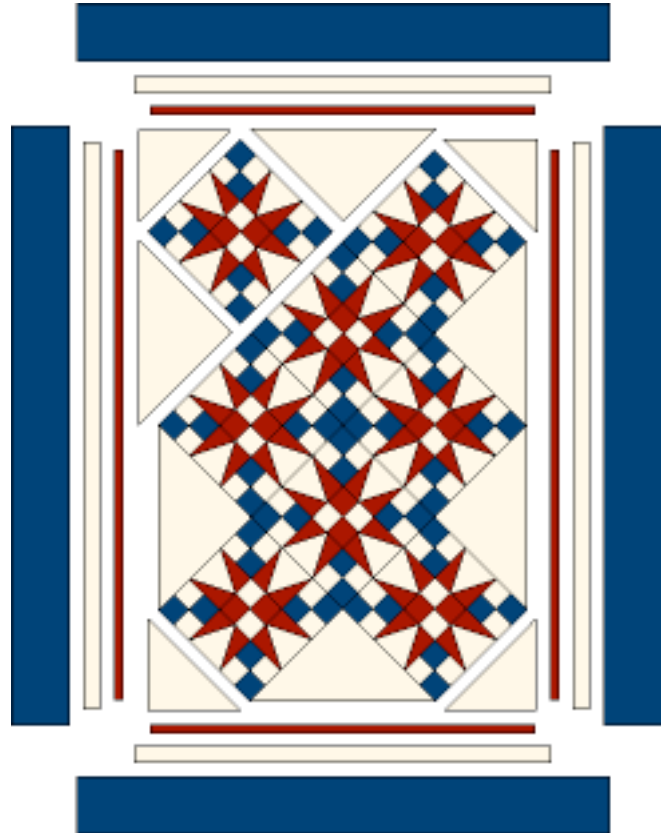


Diagram III

QUILTING AND FINISHING

6. Layer and baste quilt top for quilting method of your choice. Quilt as desired.

Bind quilt with blue print fabric (see Quiltmaking Lessons <http://www.mccallsquilting.com/quilts/lessons/>)



Assembly Diagram

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54-40 or Fight
Web-only Patriotic Quilt Pattern
Template Diagram

