



## 54-40 or Fight

Web-only Bonus Pattern  
www.mccallsquilting.com

### APPROXIMATE QUILT SIZE

48" x 64"

### NUMBER OF BLOCKS AND FINISHED SIZE

8 54-40 or Fight Blocks - 12" x 12"

### FABRIC REQUIREMENTS

Red ... 1 1/3 yards  
Red stripe ... 1/3 yard (first border)  
Blue ... 1 3/4 yards (squares & third border)  
Cream ... 2 1/8 yards (background & second border)  
Backing ... 3 1/2 yards  
Batting ... Twin Size

### CUTTING INSTRUCTIONS

#### Red

... 32/32 reverse half-rectangles (Template B)  
... 16 squares 2 1/2" x 2 1/2"

#### Red Stripes

... 2 strips 1 1/2" x 39"  
... 2 strips 1 1/2" x 54", pieced from 3 WOF strips

#### Blue

... 64 squares 2 1/2" x 2 1/2"  
... \*2 strips 4 1/2" x 50", cut on lengthwise grain  
... \*2 strips 4 1/2" x 62", cut on lengthwise grain  
\*Cut first

#### Cream

... 32 triangles (Template A)  
... 80 squares 2 1/2" x 2 1/2"  
... 2 strips 2" x 42"  
... 2 strips 1 1/2" x 56", pieced from 3 WOF strips  
... 3 squares 19 1/4" x 19 1/4", cut diagonally twice to make quarter-square "setting triangles" - yield: 12 triangles (2 left over)  
... 2 squares 10 1/4" x 10 1/4", cut once diagonally to make half-square triangles - yield: 4 triangles.



Make 8

Make 32

Diagram I

### PIECING THE BLOCKS

1. Referring to **Diagram I**, sew red/cream and blue/cream 2 1/2" x 2 1/2" squares together.

2. Align clipped end of half-rectangle with 'straight grain' edge of triangle, right sides together. Referring to **Diagram II**, sew red half-rectangles and cream triangle together.

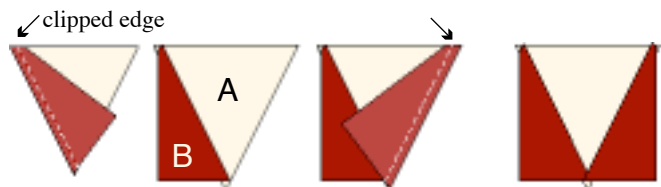


Diagram II

Make 32



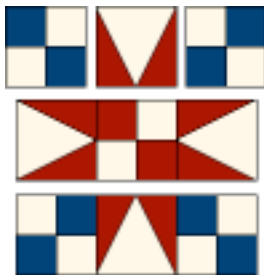
3. Referring to **Diagram III**, assemble blocks.

#### QUILT TOP ASSEMBLY

4. **Note:** The setting triangles on all edges and corners are cut oversized to allow trimming quilt edges even after assembly.

Referring to **Assembly Diagram**, arrange and sew 4 diagonal rows using blocks, cream 19 1/4" quarter-square triangles, and cream 10 1/4" half-square triangles. Trim quilt edges even.

5. Sew red stripe 1 1/2" x 54" to sides of quilt top; trim even with top and bottom. Sew remaining red stripe strips to top / bottom; trim even with sides. Stitch cream 2" x 56" strips to sides; trim even with top /bottom. Stitch remaining cream strips to top / bottom; trim even with sides. Stitch blue print 2" x 62" strips to sides; trim even with top /bottom. Stitch remaining blue print strips to top / bottom; trim even with sides.

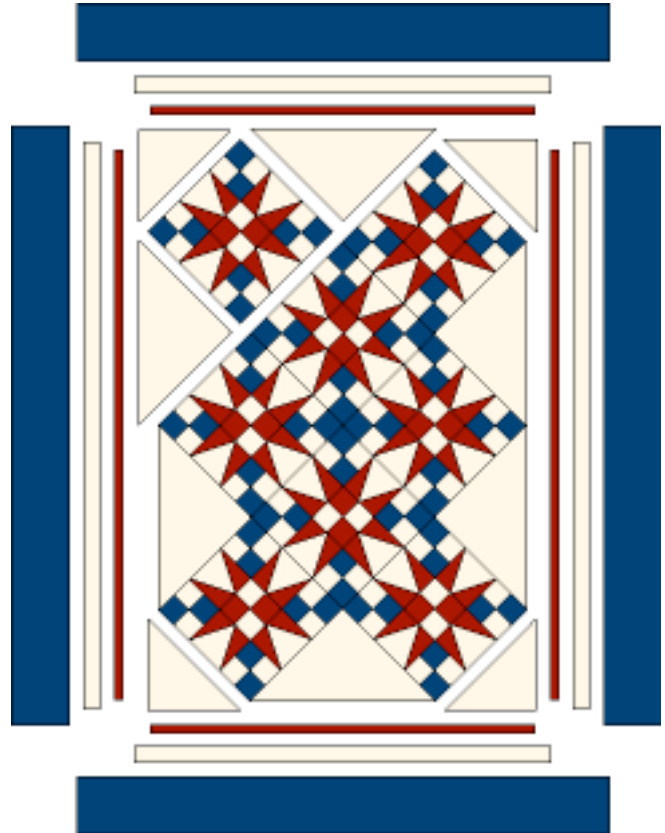


**Diagram III**

#### QUILTING AND FINISHING

6. Layer and baste quilt top for quilting method of your choice. Quilt as desired.

Bind quilt with blue print fabric (see Quiltmaking Lessons <http://www.mccallsquilting.com/quilts/lessons/>)



**Assembly Diagram**

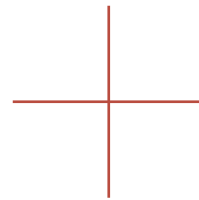
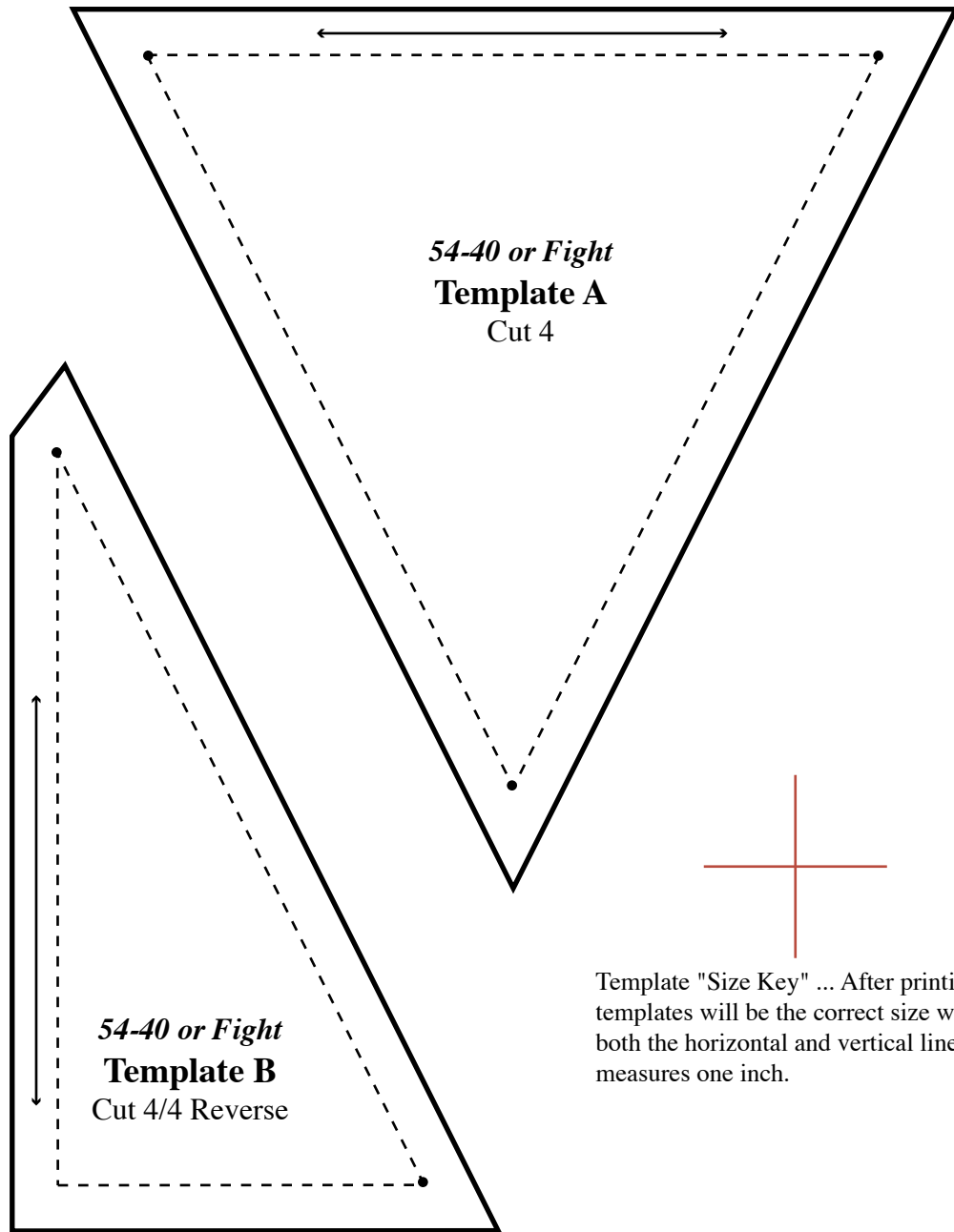
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*54-40 or Fight*  
Web-only Patriotic Quilt Pattern  
**Template Diagram**

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Template "Size Key" ... After printing, templates will be the correct size when both the horizontal and vertical line measures one inch.